

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

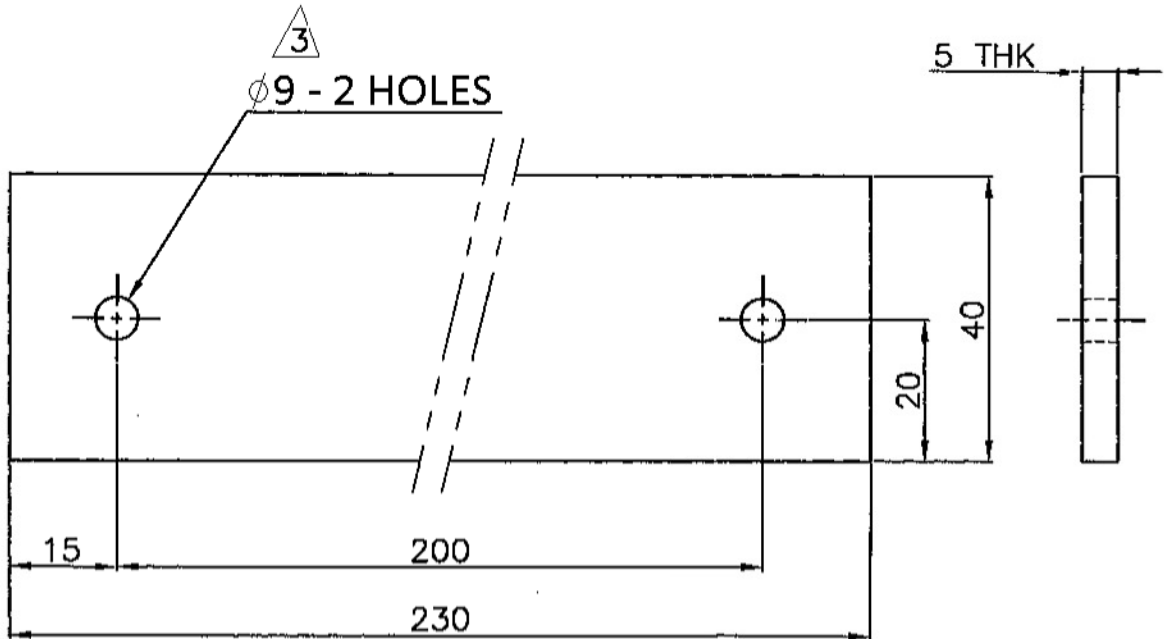
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012 C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

ALL DIMENSIONS IN MM UNLESS SPECIFIED

PRODUCTION



NOTE:

- 1) THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.
- 2) COLOUR: BLACK.

UNCONTROLLED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

230x40x5 THK		EPDM RUBBER	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION
DETAIL PARTS		MATERIAL	
3	1	12/02/18	DMRC BG METRO CARS
ECN No: 90900695	PURUSHOTH	KP	KP
10	1	05/12/15	
ECN No: 90900531	PURUSHOTH	KP	KP
NOTE REVISED.	12.05.15	PURUSHOTH	PVG
ECN No: 90900429	PURUSHOTH	KP	PVG
ALT	CHANGES / ECN No.	DATE	BY CKD APP
TITLE		QTY	NEXT ASSY
PACKING		MODEL	
DRG No.		909-23146	ALT
3			